

# **COX SALES COMPANY**

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## **TECHNICAL DATA**

### **510 PROTEIN ADHESIVE**

**APPLICATION:** Packaging

**VISCOSITY:** 1650 cps @ 140°F

**SOLIDS:** 64% ± 3

**COLOR:** Clear Amber

**TEMPERATURE:** 140-150°F

**STORAGE LIFE:** 6 months

#### **GENERAL INFORMATION:**

510 is a cake type, water based, protein glue, designed for use in laminating hard side luggage, sample cases, sample books, looseleaf binders and rigid paper boxes. It is characterized by fast initial tack, good developing tack, medium set time, clean running and good machine ability, and excellent non-warp.

**HANDLING/STORAGE:** For best results, use product within 60 days. For best results and longest storage-life, store product below 90°F and avoid excessive heat for extended periods of time.

**ROTATE STOCK:** For best results, use older lots first.

**SAFETY:** Minimize the risk of burns by using protective clothing and eye protection equipment when working near melt or applicator equipment. Do not exceed 200°F melt temperatures.

**CLEAN UP:** For best results, clean product in its wet form immediately with warm water or additionally with warm water and soap. For dried adhesive product use warm water and manual scraping.

**FDA STATUS:** Consult your Adhesives representative for the most recent FDA status information.

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